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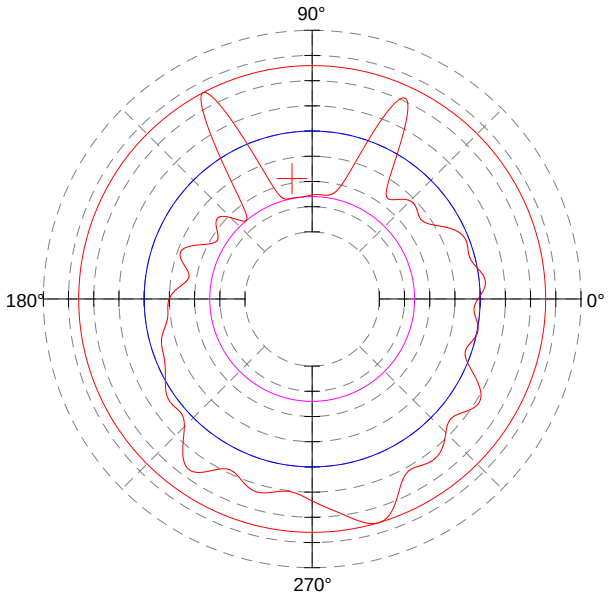
Rondheid en Cilindriciteit

Drawing:	8452-647 Rev. A
Ordernumber:	Shaft - SN87-002
Our ordernbr.:	230102490
Operator:	ing. N. Assmann
Date:	02-01-23

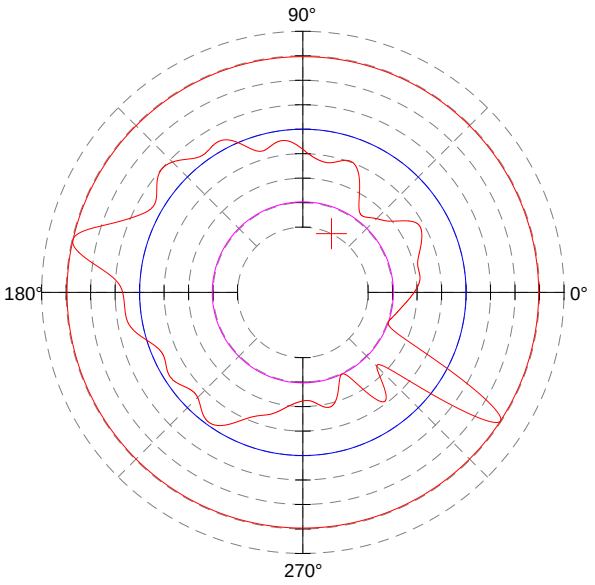
Roundness<Round_1> : 0,347µm



x50000(0,2µm/cm)

Parameter MZCI	Roundness(RONt)	
Roundness<Round_1>	0,347µm	
Extracted line	Filter Setting	Z Position
Rotate-Outer(HORZ)<RD_1>	Gaussian-50%Low[15 UPR]	97,00 mm

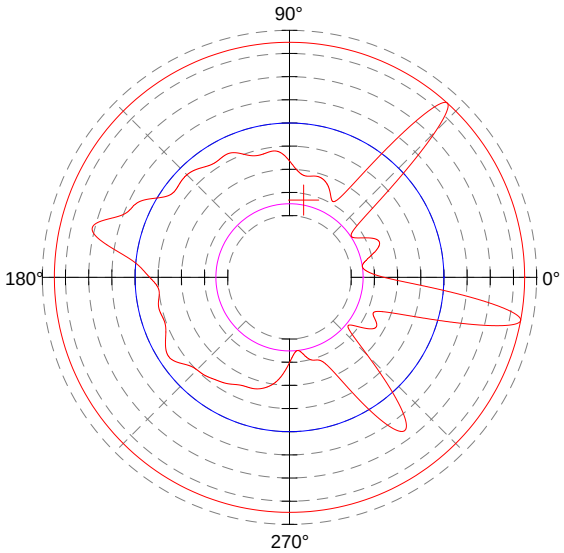
Roundness<Round_2> : 0,384µm



x50000(0,2µm/cm)

Parameter MZCI	Roundness(RONt)	
Roundness<Round_2>	0,384µm	
Extracted line	Filter Setting	Z Position
Rotate-Outer(HORZ)<RD_2>	Gaussian-50%Low[15 UPR]	91,00 mm

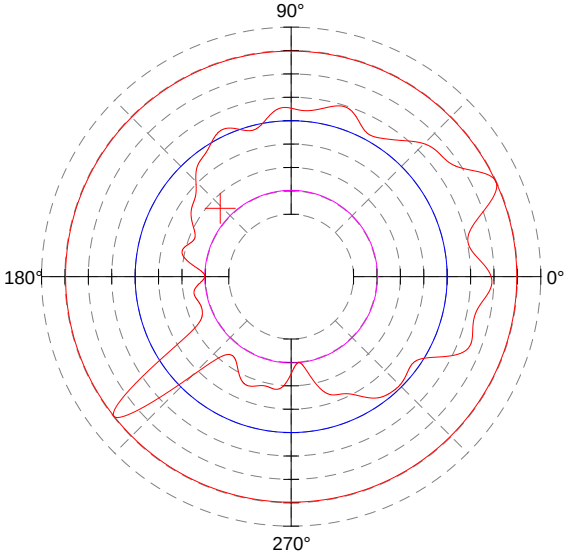
Roundness<Round_3> : 0,427µm



x50000(0,2µm/cm)

Parameter MZCI	Roundness(RONt)	
Roundness<Round_3>	0,427µm	
Extracted line	Filter Setting	Z Position
Rotate-Outer(HORZ)<RD_3>	Gaussian-50%Low[15 UPR]	84,00 mm

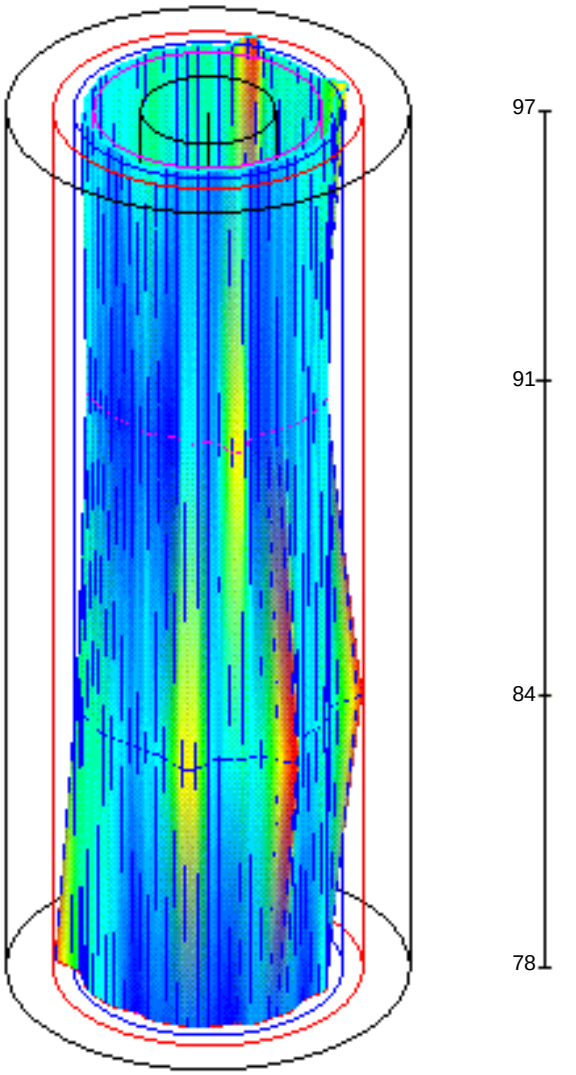
Roundness<Round_4> : 0,369µm

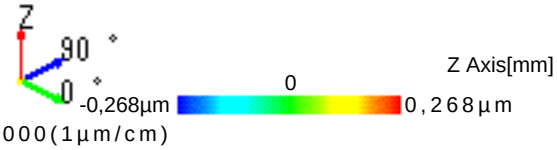


x50000(0,2µm/cm)

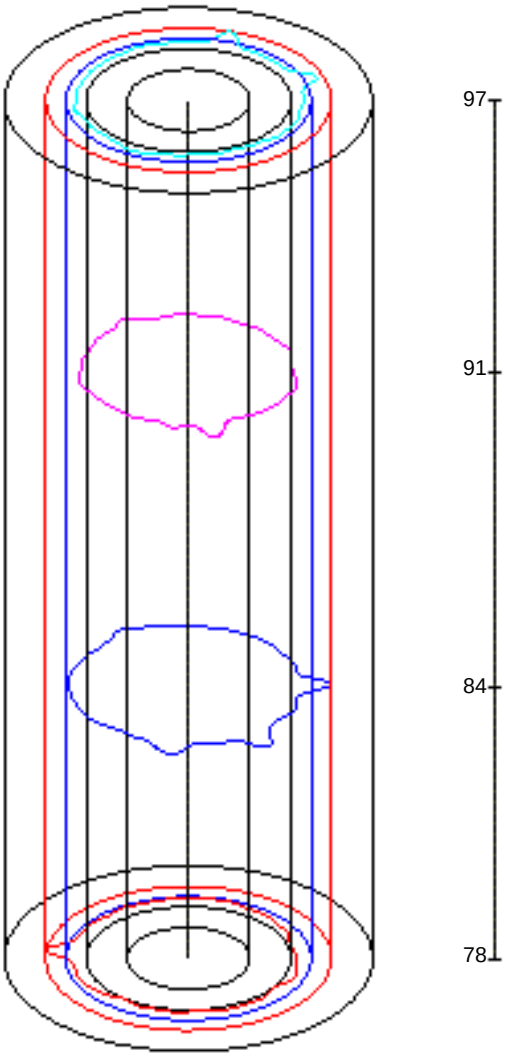
Parameter MZCI	Roundness(RONt)	
Roundness<Round_4>	0,369µm	
Extracted line	Filter Setting	Z Position
Rotate-Outer(HORZ)<RD_4>	Gaussian-50%Low[15 UPR]	78,00 mm

Cylindricity<Cyl_1> : 0,536µm
View Ang:315°





Cylindricity<Cyl_1> : 0,536µm
View Ang:315°



Parameter MZCY	Cylindricity(CYLt)			
Cylindricity<Cyl_1>	0,536µm			
Extracted line	Filter Setting	Z Position	DX	DY
(REF)Rotate-Outer(HORZ)<RD_4>	Gaussian-50%Low[15 UPR]	78,00 mm	-0,207µm	-0,043µm
(REF)Rotate-Outer(HORZ)<RD_3>	Gaussian-50%Low[15 UPR]	84,00 mm	0,025µm	0,004µm
(REF)Rotate-Outer(HORZ)<RD_2>	Gaussian-50%Low[15 UPR]	91,00 mm	0,071µm	-0,017µm
(REF)Rotate-Outer(HORZ)<RD_1>	Gaussian-50%Low[15 UPR]	97,00 mm	-0,051µm	0,170µm