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Part name 4022.123.4567.8
Part ident **SN004510**
Drawing number 4022.123.4567.8 (2022-10-08)
Variant

Order number client IO220156
Order number 221220510
Operator ing. N. Assmann
Date 02-Jan-23

No. measured values 19
No. values: red 7



Name	Measured	Nominal	Upper tol.	Lower tol.	Deviation +/-
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Top view

1.1 Distance from upper bore (at entrance) to plane ABC. [B2]	21.0551	21.0000	0.1000	0.0000	0.0551
1.2 True position of upper bore (entire length) to reference ABC. [D2]	0.0217	0.0000	0.0300	0.0000	0.0217
1.3 Maximum inscribed diameter of reference A. [C2]	12.0364	12.0000	0.0430	0.0000	0.0364
2 Distance from reference D (at entrance) to lowest point of plane. [C2/3]	211.7799	211.7500	0.0400	-0.0400	0.0299
3 True position of plane to reference D. [C5]	0.0597	0.0000	0.0800	0.0000	0.0597
4.1 Maximum inscribed diameter of reference B. [B6]	8.0917	8.0000	0.0150	0.0000	0.0917
4.2 Maximum inscribed diameter of reference C. [D6]	8.0994	8.0000	0.0150	0.0000	0.0994

Section A-A

5.1 Distance from reference D (at entrance) to lowest point of 2 combined subplanes (REM.1). [A9]	155.5073	155.5000	0.0500	-0.0500	0.0073
5.2 Perpendicularity from 2 combined subplanes (REM.1) to reference ABC. [B7]	0.0466	0.0000	0.0150	0.0000	0.0466
5.3 Parallelism from 2 combined subplanes (REM.1) to reference D-E. [B7]	0.0565	0.0000	0.0200	0.0000	0.0565
5.4 True position from 2 combined subplanes (REM.1) to reference D. [B7]	0.1277	0.0000	0.1000	0.0000	0.1277
6 Distance from side to side. [C8]	66.7552	66.8000	0.1000	-0.1000	-0.0448
7 Flatness of plane (length = 192 mm). [C10/F3]	0.0293	0.0000	0.0300	0.0000	0.0293

Detail P

8.1 Distance lower plane (REM.1) to plane.	16.1368	16.0000	0.1500	-0.1500	0.1368
8.2 Distance lower plane (REM.1) to plane ABC.	8.0936	8.0000	0.1500	-0.1500	0.0936
8.3 True position from lower plane (REM.1) to reference ABC. [G3]	0.0995	0.0000	0.0500	0.0000	0.0995
9.1 Distance highest point of plane to reference ABC. [F6]	18.0544	18.0000	0.1000	0.0000	0.0544
9.2 Distance highest point of plane to reference ABC. [F8]	38.6747	38.5000	0.2000	-0.2000	0.1747
9.3 True position from plane to reference ABC. [E8]	0.3592	0.0000	0.0500	0.0000	0.3592